Features of **OHTAKE Automatic Screw / Bolt Feeders**

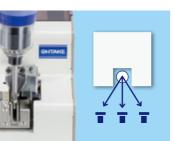
OHTAKE 's automatic screw feeders make use of a horizontal rail system. Supporting a wide range of materials and shapes, these units accommodate diverse workstyles and workpiece dimensions. The unique mechanism and advanced technology hugely contribute to the efficiency of your production line.



High-Speed and Smooth



Fixed Point Take Out



Fixed Quantity Take Out



Also supports screws with washers or special formats

Horizontal rail realizes the smooth feed of numerous types of special screws, among them those with washers and with short under-head length.



Normal screw











Other key features

- · Easy to handle and operate: simply install once to get up and running. All you have to do is push the
- · Adding screws is a snap. Simply insert in bulk in the scooping chamber
- · Takes 5 seconds with a single hex wrench to swap and accommodate the screw diameter changes (NJ/NSB type). Simply loosen the rail-tightening screws, swap in a new rail, and adjust the position
- In the event that too many screws are inserted or have become clogged, the unit automatically cuts the power to the drive motor and shuts off.



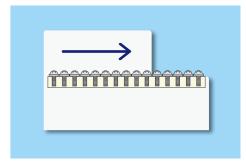


Automatic screw feeders dramatically increase the speed of screw tightening work. Designed with ease of use in mind, and employing the world's first rail-swappable mechanism, these devices let you work with screws of varying diameters and formats. Even when changing workpiece entails different screw diameters, all you need to do is swap in a new rail. No need to replace the feed mechanism itself, which means reduction of equipment costs. Horizontal rail mechanism offers speedy and stable screw feeding. Highly versatile design and ease of use drive the high efficiency of screw tightening work.



Horizontal rail provides stable, orderly array of screws

Unlike gravity-based feed mechanisms, this one uses a vibration to convey screws in a horizontal rail. Does away with problems like screw clogging and stably feeds even screws with washers attached.





Average screw feed time is 2 per second

Achieve a three- to fivefold increase in working speed based on traditional manual work. Average screw take out of 2 per second greatly improves working efficiency.



Supports standard bits from various screwdriver manufacturers

No need to attach a specialized bit to electric screwdrivers. Immediately use standard bits you are accustomed to using. Conveys magnetized bits perpendicularly along the V-shaped groove of the bit guide, engaging the screw head and allowing it to be caught by simply pulling it close. Supports suctionstyle screwdrivers.



Makes work easier

Now you can tighten screws with one hand, improving the stability and efficiency of assembly work.



Accommodate different screw diameters by simply swapping rails

Simply swapping in the rail for a given screw diameter offers support for numerous screw types. For example, NSB models support up to 8 screw diameters in a single device.

Some models require exchanging parts in addition to swapping





Selection Process

Select by use

First, select your use from "manual," "robotic," and "fixed quantity take out." Select by workpiece diameter

> Select models based on the diameter of workpiece you use (as indicated by ...).

3 Select by workpiece length (based on the longest ones)

Select models based on the length of the workpiece under-head length for feeders, and total length for screw hoppers.

4 Select by workpiece material

> Select models based on the material of the workpiece.

Please have a look at the product page.

List of Models

| 1 | | | | | | ä | 2 | | | | | | | | | | | 3 | 4 | | | | | | |
|----------------------|----------------|---------------------|---------------------------|-----------------|------|---|---------|---|--------|---|---|--------|---------------|---|---------------|--------|------|--|--|------------------|-----------------------------------|------------------------------------|---|---|--------------|
| Application | Series name | Exterior appearance | Model name | \$0.5 ~\$1.0 | M1.0 | Т | upporte | Т | ew and | | <u>, </u> | , T | piece M3.5 | Т | eter) M5.0 |) M6.0 |) M8 | Supported screw/bolt Maximum under-head length | Supported materials | Capacity | Take out type | Drive method | Supported screw hopper | Features | Pages |
| | | | NJ-23 NJC-23 | | | | | | • | • | • | • | | | | | | 18mm | | | | Cam | NI 00 / T 510 I / | - With counter |] |
| | NJ | 4 | NJL-23 NJ-45 NJC-45 | | | | | | • | • | • | • | • | • | • | Speci | al | 25mm 18mm | | 150cc | Rail + bit guide A | (not adjustable) | NJ-80 / T-510J / RHP-160J / *MHP-80J | - With counter | 5 page |
| | NOD | | NJL-45 NSB | | • | • | • | • | • | • | • | • | • | • | • | | | 25mm | | | Rail | | | | - |
| | NSB | | NSBC | | • | • | • | • | • | • | • | • | | | | | | 20mm | Ferrous/non-ferrous (irrespective of material) | 80cc | + bit guide B | Cam (screw adjustable) | SR-80 / T-510S / *MHP-80S | With counter | 7 |
| Manual | NSBI | 1 | NSBI | | • | • | • | • | • | • | • | • | | | | _ | | | - materialy | | Rotating escaper + bit guide B | | | _ | |
| | SS | | SS-12 SS-23 | | • | • | • | • | • | • | • | • | | | | | | | | 40cc | Rail + bit guide C | | None | | 14 page |
| | SSI-M | 1 | SSI-12M SSI-23M | | • | • | • | • | • | • | • | • | | | | - | | | | 4000 | Rotating escaper + bit guide B | Solenoid | None | | _ 15 page |
| | OM-26M | | OM-26M OM-26M (T063) | | | | | | • | • | • | • | • | • | • | • | | 25mm | Iron only | 300cc | Rotating escaper + bit guide A | (volume adjustment) | RHP-160M / *MHP-80M | Remaining quantity sensor | 11 page |
| | LS-HM | aly | LS25-HM | | | | | | | | | • | • | • | • | • | • | | Stainless: no (uses magnet) | 1300cc | Rotating escaper + bit guide D | _ | None | Remaining quantity sensor | 19 |
| | NIB | | NJR-23 NJRL-23 | | | | | | • | • | • | • | • | • | • | • | • | 50mm 18mm 25mm | | 1000cc | | Cam | NJ-80 / T-510J / - | (optional) | page |
| | NJR | 3 | NJR-45 NJRL-45 | | | | | | | | | | • | • | • | | _ | 18mm 25mm | | 150cc | Slide | (not adjustable) | RHP-160J / *MHP-80J | _ _ | page |
| | NSR | T. | NSR | | • | • | • | • | • | • | • | • | | | | | | 20mm | Ferrous/non-ferrous (irrespective of | Slide 80cc | Cam (screw SR-80 / T-510S / | | 7 | | |
| | NSRI | To the second | NSRI | | • | • | • | • | • | • | • | • | | | | | | | material) | | Rotating escaper | adjustable) | *MHP-80S | - | page |
| Robotic | SSI-R | 3 | SSI-12R SSI-23R | | • | • | • | • | • | • | • | • | | | | | | 16mm | | 40cc | Rotating escaper | | None | | 15 page |
| | OM-26R | | OM-26R (T063) | | | | | | • | • | • | • | • | • | • | • | | 25mm | Iron only | 300cc | Rotating escaper | Solenoid | RHP-160M / *MHP-80M | Remaining quantity sensor | l l page |
| | LS-HR | ay. | LS25-HR LS50-HR | | | | | | | | | • | • | • | • | • | • | 25mm 50mm | Stainless: no (uses magnet) | 1300cc 1000cc | Rotating escaper | (volume adjustment) | None | Remaining quantity sensor | 19 page |
| | MSF | | MSF | • | | | | | | | | | | | | | | 5mm | Ferrous/non-ferrous (irrespective of material) | 15cc | Rotating escaper | | None | (optional) | 13 page |
| Fixed | FM-36 | B | FM-36 FME-36 | | | | | | | | | • | • | • | • | • | | 25mm | Ferrous/non-ferrous (irrespective of material) | 150cc | Lever | Cam (not adjustable) | NJ-80F / T-510F / RHP-160F / *MHP-80F | - Communication | 17 page |
| quantity take out | LV | 0 | LV25 LV50 | | | | | | | | | • | • | • | • | • | • | 25mm 50mm | Iron only Stainless: no (uses magnet) | 1300cc | Lever Miscellaneous | Solenoid (volume adjustment) | None | functionality Remaining quantity sensor (optional) | 19 page |

^{*}For the screw hopper, the compatible length of the screw may differ from that of the feeder it is combined with. Please check their compatibility before use.

*Depending on the shape of the screw, the screw hopper may not be compatible with it.

| | Horizontal rail | Rotating escaper (Robotic) | Rotating escaper (Manual) | Sliding escaper | Lever | Miscellaneous |
|---------------------|-------------------------------|-------------------------------|-------------------------------|---|---|--|
| Take out type | Screw flow Take out position | Screw flow Take out position | Screw flow Take out position | Screw flow Screw flow Take out position | Push the lever and take out on the palm | Please refer to the pages for corresponding models. |

*MHP-80 is compatible only with iron screws

| | Bit guide A | Bit guide B | Bit guide C | Bit guide D | |
|---|-------------|-------------|-------------|-------------|--|
| Manual - | Bit guide A | Adjustable | Bit guide D | | |
| take out point bit guide types | | | | | |

Index

Features

P1 Features of **OHTAKE** Automatic Screw / **Bolt Feeders**

Selecting Models and the Model List

- P3 Selection Process / List of Models
- P4 Index

Product Lineup

- P5 **NJ/NJR** Series All-around Screw Feeder
- NSB/NSR Series Versatile Screw Feeder
- NSBI/NSRI Series Versatile Screw Feeder
- P11 OM-26M/OM-26R Series High-speed and High-capacity Iron Screw Feeder
- P13 **MSF** Series Micro-screw Feeder
- P14 SS Series Slim Screw Feeder
- P15 SSI-M/SSI-R Series Slim Screw Feeder
- P17 **FM** Series Fixed Quantity Count / External Configuration Type Screw Feeder
- P19 **LS/LV/LF** Series Large Longneck Screw Feeder
- P21 **BS** Series Pneumatic Screw Feeder
- P23 Screw Hopper

FAQ

P25 FAQ

Signals obtained from signal line

Automatic screw feeder AC adapter plug formats

NJ/NJR Series

All-around Screw Feeder

Supports a wider screw diameter than the NSB/NSR series and has greater capacity, making it even more useful.



150 cc

Non-ferrous supported

Manual NJ-23 NJ-45 NJL-23 NJL-45

NJC-23 NJC-45

Robotic NJR-23 NJR-45 NJRL-23 NJRL-45



• Supports standard bits from various screwdriver manufacturers

- Bit screwdrivers
- Suction screwdrivers

Large stock

Supports a stock of 150cc.

Special screws supported

Allows you to stably feed SW screws or those with

• Long-running operation when combined with screw hopper

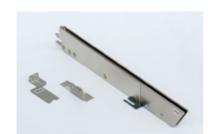
Use a screw hopper for long-running unmanned operation.

Smooth screw feeding

- Provides ongoing, timely feed of screws to match robot operations.
- The NJ type allows for sending out the screw take-out signal through an external outlet.
- The NSR type allows for the sending out of a signal to notify whether a screw is present at a screw take-out point through an external outlet.



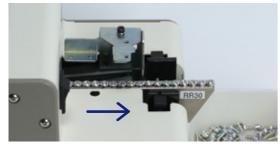
NJ Series: Swap rail set (passing plate, rail)



NJR Series: Swap rail set (passing plate, escaper, rail)



*NJ Series: Swap rail set (retainer plate for countersunk screws)



Sample applications / NJ + RR (rail for robotic devices)

Swap rails in/out.

This single unit supports a wide range of screws. For example, the NJ-23 supports four types of screw in a single unit. Allows for adjusting the angle of rail inclination based on the screw being used.

Example usage of combining NJ and RR rails

Use as a horizontal feeder for continuous feed to robotic devices. If you are seeking the same functionality in a different model, please











NJ-23 NJ-45

NJL-23 NJL-45

NJR-23 NJR-45

NJRL-23 NJRL-45

NJC-23 NJC-45

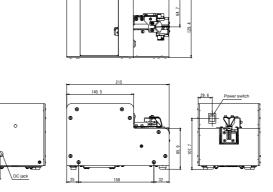
Product type

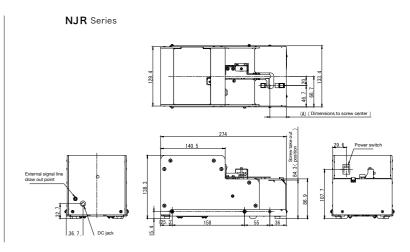
| Supported screw | | Mai | n component t | уре | | Swap rail set type | | | | | |
|------------------|--------------|---------------|---------------|----------------|---------------|--------------------|---------------|---------------|----------------|---------------|--|
| diameter (mm) | NJ Series | NJL Series | NJR Series | NJRL Series | NJC Series | NJ Series | NJL Series | NJR Series | NJRL Series | NJC Series | |
| 2.0 | NJ-2320 | NJL-2320 | NJR-2320 | NJRL-2320 | NJC-2320 | R20SET | RL20SET | RR20SET | RRL20SET | R20SET | |
| 2.3 | NJ-2323 | NJL-2323 | NJR-2323 | NJRL-2323 | NJC-2323 | R23SET | RL23SET | RR23SET | RRL23SET | R23SET | |
| 2.6 | NJ-2326 | NJL-2326 | NJR-2326 | NJRL-2326 | NJC-2326 | R26SET | RL26SET | RR26SET | RRL26SET | R26SET | |
| 3.0 | NJ-2330 | NJL-2330 | NJR-2330 | NJRL-2330 | NJC-2330 | R30SET | RL30SET | RR30SET | RRL30SET | R30SET | |
| 3.5 | NJ-4535 | NJL-4535 | NJR-4535 | NJRL-4535 | NJC-4535 | R35SET | RL35SET | RR35SET | RRL35SET | R35SET | |
| 4.0 | NJ-4540 | NJL-4540 | NJR-4540 | NJRL-4540 | NJC-4540 | R40SET | RL40SET | RR40SET | RRL40SET | R40SET | |
| 5.0 | NJ-4550 | NJL-4550 | NJC-4550 | NJRL-4550 | NJC-4550 | R50SET | RL50SET | RR50SET | RRL50SET | R50SET | |

Model Diagrams

Full diagrams of each model can be downloaded from our website.







Specifications

| Model name | NJ-23 | NJ-45 | NJL-23 | NJL-45 | NJR-23 | NJR-45 | NJRL-23 | NJRL-45 | NJC-23 | NJC-45 | |
|--------------------------------------|-------------|-----------------------|---------------|----------------|--|----------------|------------|----------------------|------------|--------------|--|
| Exterior dimensions | | 134(W)×21 | 5(D)×139(H) | | | 134(W)×274 | | 134(W)×215(D)×139(H) | | | |
| Volume (including the rail) | | Approx | . 3.7kgf | | | Approx | . 4.4kgf | | Approx | 3.7kgf | |
| Power | | | | AC10 | 0V ~ 240V DC | 15V 1A AC ac | dapter | | | | |
| Drive motor | | | | | DC brus | h motor | | | | | |
| Overload protection/recovery circuit | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | |
| External signal line | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | |
| Brush overload protection mechanism | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | |
| Yield time | - | - | - | - | | Approx. 1.5sec | | | - | - | |
| Supported screw diameter | φ 2.0~φ 3.0 | φ 3.5~φ 5.0 | φ 2.0~φ 3.0 | φ 3.5~φ 5.0 | M2.0~M3.0 | M3.5 ~ M5.0 | M2.0~M3.0 | M3.5~M5.0 | M2.0~M3.0 | M3.5~M5.0 | |
| Supported screw under-head length | Up to 18 m | Up to 18 mm in length | | nm in length | Up to 18 m | m in length | Up to 25 m | m in length | Up to 18 m | nm in length | |
| Screw capacity | | | Approx. 150cc | | | | | | | | |
| Accessories and bundled items | | | Instructio | n manual, AC a | C adapter, hex wrench, adjusting screwdriver, earth wire | | | | | | |

^{*}If you are looking for equivalent parts for other models, please inquire.

NSB / NSR Series

Versatile Screw Feeder

Swapping rails allows you to accommodate various screw diameters with a single unit. Almost no screw is incompatible.

| - | Supported screw diameter |
|-----|--------------------------|
| M1. | .0 ~ M3.0 |

Supported screw under head length

Longest: 20mm

Ca A 8

Non-ferrous materials: supported

Manual NSB NSBC Robotic NSR



Screws are moved smoothly, and durability has been improved dramatically

⟨ Improved screw chamber ⟩

Reduces strain on the motor for more efficient screw alignment.

⟨ Adjustable rail angle ⟩

Allows for adjusting the angle of rail inclination based on the screw being used.

Amplitude adjustment >

Allows for calibrating amplitude based on the type of screw being used.

⟨ No side-to-side vibration ⟩

Alleviates side-to-side rail vibration to achieve smooth screw conveyance.

Other Key Features

- Compact size does not take up space.
- Use a screw hopper for high-capacity stock of screws.
- The NSR type features a screw take out point with a signal notifying whether a screw is present.
- The NSB type allows for sending out the signal of screw take out through an external outlet.

A single unit supports 8 different screw diameters.

- The NSB type supports 8 types of screw diameters by simply swapping rails. (Supports 8 types—from M1.0 to M.30—by default)
- The NSR type supports this through simply swapping the rail and escaper. Clean up oil and other stains easily by removing rail from behind.



NSB rail



NSR rails and escapers

One-touch rail swap

Swapping rails is also easy. Also allows you to easily swap rails based on changes in screw diameter. (NSB type)





Manual Type





With a Counter







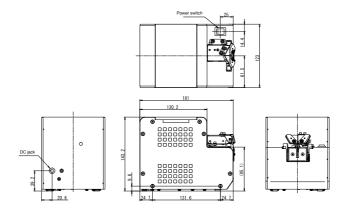
Product type

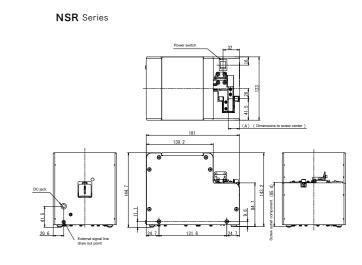
| Supported screw | Mai | n component t | ype | S | wap rail set typ | pe |
|------------------|---------------|---------------|----------------|---------------|------------------|----------------|
| diameter (mm) | NSB Series | NSR Series | NSBC Series | NSB Series | NSR Series | NSBC Series |
| 1.0 | NSB-10 | NSR-10 | NSBC-10 | SR10SET | SRR10SET | SR10SET |
| 1.2 | NSB-12 | NSR-12 | NSBC-12 | SR12SET | SRR12SET | SR12SET |
| 1.4 | NSB-14 | NSR-14 | NSBC-14 | SR14SET | SRR14SET | SR14SET |
| 1.7 | NSB-17 | NSR-17 | NSBC-17 | SR17SET | SRR17SET | SR17SET |
| 2.0 | NSB-20 | NSR-20 | NSBC-20 | SR20SET | SRR20SET | SR20SET |
| 2.3 | NSB-23 | NSR-23 | NSBC-23 | SR23SET | SRR23SET | SR23SET |
| 2.6 | NSB-26 | NSR-26 | NSBC-26 | SR26SET | SRR26SET | SR26SET |
| 3.0 | NSB-30 | NSR-30 | NSBC-30 | SR30SET | SRR30SET | SR30SET |

Model Diagrams

Full diagrams of each model can be downloaded from our website.

NSB Series





Specifications

| Model name | NSB | NSR | NSBC | | | | | |
|--------------------------------------|--|---|--|--|--|--|--|--|
| Exterior dimensions | | 123(W)×181(D)×145(H) | | | | | | |
| Volume (including the rail) | Approx. 2.9kgf | Approx. 3.0kgf | Approx. 2.9kgf | | | | | |
| Power | AC100V ~ 240V DC15V 1A AC adapter | | | | | | | |
| Drive motor | | DC brush motor | | | | | | |
| Overload protection/recovery circuit | 0 | 0 | 0 | | | | | |
| External signal line | 0 | 0 | 0 | | | | | |
| Escaper electric break function | - | 0 | - | | | | | |
| Yield time | - | Approx. 1.5sec | - | | | | | |
| Supported screw diameter | M1.0 ~ M3.0 | | | | | | | |
| Supported screw under-head length | | Up to 20 mm in length | | | | | | |
| Screw capacity | | Approx. 80cc | | | | | | |
| Accessories and bundled items | Instruction manual, AC adapter, hex wrench, adjusting screwdriver, 0.35 mm gauge plate, earth wire | Instruction manual, AC adapter, hex wrench, adjusting screwdriver, earth wire | Instruction manual, AC adapter, hex wrench, adjusting screwdriver, 0.35 mm gauge plate, earth wire | | | | | |

NSBI / NSRI Series

Versatile Screw Feeder

High-precision, High-speed, and High-durability



*For details, please refer to each product's specifications section

Manual NSBI

Robotic NSRI NSRI-B (With Brushless Motor)



• Features a rotary escaper

Separates screws one at a time, ensuring they do not intersect for smooth take out.

Special screws supported

Allows you to stably feed SW screws or those with washers.

Dramatic improvements in motor durability

NSRI-B: includes a brushless motor. The motor now has a greatly improved lifecycle. (3x greater)

• Flexible support for line changes

Supports screws of varying diameters. Easy installation: simply set into place, and the portable size lets you adapt to line or workpiece changes.



NSRI-B robotic device installation example

NSRI-B robotic device installation example

- Easy installation—simply drop into place. Makes maintenance and replacement easy.
- NSRI/NSRI-B: screw take out point features a signal notifying whether the screw is at the take out point.



Rotating escaper

Escaper

- \langle Rotating escaper allows for high-speed screw supply \rangle

Accurately separates screws and supplies them at high speed.

- < Supports low profile screws >

By default, supports up to 0.35mm (or 0.2mm by special order) low profile screws.

- Separates screws one at a time, ensuring they do not clog at the take out outlet.

Manual Type

Robotic Type



INOINE

With Brushless Motor

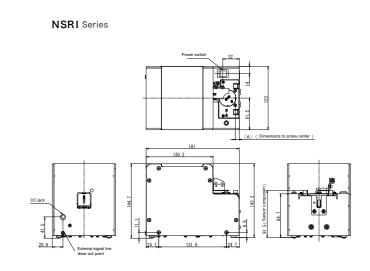
Product type

| Supported | Mai | n component t | type | S | wap rail set typ | ре |
|------------------|----------------|----------------|------------------|----------------|------------------|------------------|
| diameter (mm) | NSBI Series | NSRI Series | NSRI-B Series | NSBI Series | NSRI Series | NSRI-B Series |
| 1.0 | NSBI-10 | NSRI-10 | NSRI-10B | BI10SET | RI10SET | RI10SET2 |
| 1.2 | NSBI-12 | NSRI-12 | NSRI-12B | BI12SET | RI12SET | RI12SET2 |
| 1.4 | NSBI-14 | NSRI-14 | NSRI-14B | BI14SET | RI14SET | RI14SET2 |
| 1.7 | NSBI-17 | NSRI-17 | NSRI-17B | BI17SET | RI17SET | RI17SET2 |
| 2.0 | NSBI-20 | NSRI-20 | NSRI-20B | BI20SET | RI20SET | RI20SET2 |
| 2.3 | NSBI-23 | NSRI-23 | NSRI-23B | BI23SET | RI23SET | RI23SET2 |
| 2.6 | NSBI-26 | NSRI-26 | NSRI-26B | BI26SET | RI26SET | RI26SET2 |
| 3.0 | NSBI-30 | NSRI-30 | NSRI-30B | BI30SET | RI30SET | RI30SET2 |

Model Diagrams

Full diagrams of each model can be downloaded from our website.





Specifications

| Model name | NSBI | NSRI | NSRI-B | | | | | |
|---|---|-----------------------------------|------------------------------------|--|--|--|--|--|
| Exterior dimensions | | 123(W)×181(D)×145(H) | | | | | | |
| Volume (including the rail) | Approx. 3.0kgf | | | | | | | |
| Power | | AC100V ~ 240V DC15V 1A AC adapter | | | | | | |
| Drive motor | DC brush motor | · Stepper motor | DC brushless motor · Stepper motor | | | | | |
| Overload protection/recovery circuit | 0 | 0 | 0 | | | | | |
| External signal line | 0 | 0 | 0 | | | | | |
| Escaper S-shape controlling function | 0 | 0 | 0 | | | | | |
| Escaper rotation time lag adjustment function | - | - | 0 | | | | | |
| Yield time | | Approx. 0.9sec | | | | | | |
| Supported screw diameter | | M1.0 ~ M3.0 | | | | | | |
| Supported screw under-head length | | Up to 20 mm in length | | | | | | |
| Screw capacity | Approx. 80cc | | | | | | | |
| Accessories and bundled items | Instruction manual, AC adapter, hex wrench, adjusting screwdriver, earth wire | | | | | | | |

OM-26M / OM-26R Series

High-speed and High-capacity Iron Screw Feeder

High-capacity model: 300cc (only supports iron screws)



*For details, please refer to each product's specifications sectio

Manual OM-26M

Robotic OM-26R OM-26RB (With Brushless Motor)



Features a rotary escaper

Separates screws one at a time, ensuring they do not intersect for smooth take out.

Supports standard bits from various screwdriver manufacturers

- Bit screwdrivers
- Suction screwdrivers

• Large capacity: 300 cc

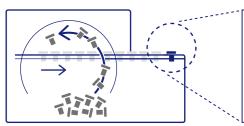
Supports a stock of 780 M3.0x12mm washer faced screws.

Special screws supported

Allows you to stably feed SW screws or those with washers.

Dramatic improvements in motor durability

OM-26RB: equipped with a brushless motor. The motor now has a greatly improved lifecycle. (3x greater)



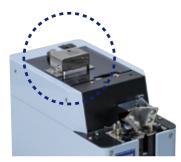


Rotating escaper

High-capacity screw stock (4x that of the NSB type)

Magnetically conveys screws along rail for a stable feed. Design prevents screws from getting stuck.

The rotating escaper also isolates screws one at a time in order to prevent take out errors.



Magnetically conveys screws along rail for

a stable feed.

Optional: quantity sensor

OM-26R/M screw quantity sensor (TKA09452)

This is a screw quantity sensor (TKA09452) intended for use with the OM-26R/M Series Automatic Screw Feeder.

Combine with the OM-26R/M in order to detect when the screw stock is low and send a signal. Please contact us regarding quantity sensors for other products.

Manual Type





With Brushless Motor

OM-26M

OM-26R

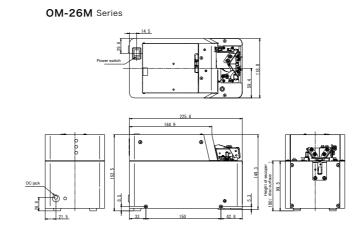
OM-26RB

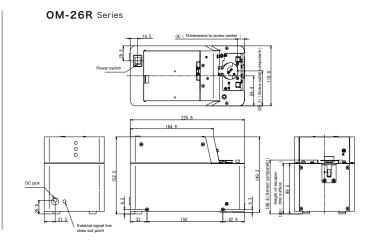
Product type

| Supported screw | Mai | n component t | type | S | wap rail set typ | ре |
|------------------|------------------|------------------|-------------------|------------------|------------------|-------------------|
| diameter (mm) | OM-26M Series | OM-26R Series | OM-26RB Series | OM-26M Series | OM-26R Series | OM-26RB Series |
| 2.0 | OM-26M20 | OM-26R20 | OM-26RB20 | OMM20SET | OMR20SET | OMR20SET2 |
| 2.3 | OM-26M23 | OM-26R23 | OM-26RB23 | OMM23SET | OMR23SET | OMR23SET2 |
| 2.6 | OM-26M26 | OM-26R26 | OM-26RB26 | OMM26SET | OMR26SET | OMR26SET2 |
| 3.0 | OM-26M30 | OM-26R30 | OM-26RB30 | OMM30SET | OMR30SET | OMR30SET2 |
| 3.5 | OM-26M35 | OM-26R35 | OM-26RB35 | OMM35SET | OMR35SET | OMR35SET2 |
| 4.0 | OM-26M40 | OM-26R40 | OM-26RB40 | OMM40SET | OMR40SET | OMR40SET2 |
| 5.0 | OM-26M50 | OM-26R50 | OM-26RB50 | OMM50SET | OMR50SET | OMR50SET2 |
| 6.0 | OM-26M60 | OM-26R60 | OM-26RB60 | OMM60SET | OMR60SET | OMR60SET2 |

Model Diagrams

Full diagrams of each model can be downloaded from our website.





Specifications

| Model name | OM-26M | OM-26R | OM-26RB | | | | | |
|--|-----------------------|---|------------------------------------|--|--|--|--|--|
| Exterior dimensions | | 119(W)×226(D)×152(H) | | | | | | |
| Volume (including the rail) | | Approx. 3.1kgf | | | | | | |
| Power | | AC100V ~ 240V DC15V 1A AC adapter | | | | | | |
| Drive motor | DC brush motor | · Stepper motor | DC brushless motor · Stepper motor | | | | | |
| Overload protection/recovery circuit | 0 | 0 | 0 | | | | | |
| External signal line | 0 | 0 | 0 | | | | | |
| External signal line (remaining quantity sensor) | Optional | | | | | | | |
| Escaper S-shape controlling function | 0 | 0 | 0 | | | | | |
| Escaper rotation time lag adjustment function | - | - | 0 | | | | | |
| Yield time | | Approx. 0.8sec | | | | | | |
| Supported screw materials | | Iron only | | | | | | |
| Supported screw diameter | | $M2.0 \sim M6.0$ | | | | | | |
| Supported screw under-head length | Up to 25 mm in length | | | | | | | |
| Screw capacity | Approx. 300cc | | | | | | | |
| Accessories and bundled items | Instruction manu | al, AC adapter, hex wrench, adjusting screw | driver, earth wire | | | | | |

MSF Series

Micro-screw Feeder

Supports screws as small as \$0.5

| Supported screw diameter | Supported screw under-head length | Capacity | Non-ferrous materials: |
|--------------------------|-----------------------------------|---------------|------------------------|
| M0.5~M1.0 | Longest: 5mm | About 15cc | supported |

*For details, please refer to each product's specifications section.

Robotic MSF



Specifications

| Model name | MSF | |
|-----------------------------------|---|--|
| Exterior dimensions | 71(W)×194(D)×132(H) | |
| Volume (including the rail) | Approx. 2kgf | |
| Power | AC100V ~ 240V DC15V 1A AC adapter | |
| Drive motor | DC brush motor · Stepper motor | |
| External outlet terminal | 0 | |
| Supported screw diameter | \$0.5 ~ \$1.0 | |
| Supported screw under-head length | 1 ~ 5mm | |
| Screw capacity | Approx. 15cc | |
| Accessories and bundled items | Instruction manual, AC adapter, hex wrench, adjusting screwdriver, earth wire | |

Accurately and reliably isolates tiny screws

Rotating escaper isolates even tiny screws one by one.

Space-saving slim design

Compact, 70mm-wide design saves space.

Simple installation

Easy installation—just set in place.

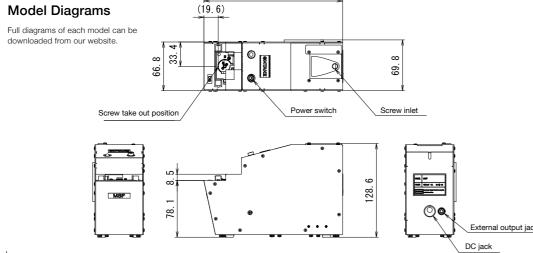
Example of installation for a robotic device

- Easy installation—simply drop into place. Makes maintenance and replacement easy.
- Screw take out point features a signal notifying whether the screw is at the take out point.
- Rotating escaper ensures accurate screw feed.



Product type

| Supported screw diameter (mm) | Main component type MSF Series |
|--|--------------------------------------|
| 0.5 | MSF-05 |
| 0.6 | MSF-06 |
| 0.7 | MSF-07 |
| 0.8 | MSF-08 |
| 1.0 | MSF-10 |



190.7

SS Series

Slim Screw Feeder

Super thin 55mm width is ideal for cell work



Supported screw under-head length

Longest:
16mm

pacity Non-ferrous materials: supported

*For details, please refer to each product's specifications section.

Manual S-12 SS-23

♦ Slim designate installed installed in just half the word units for the space. ♦ Supports Adjust sensor to so factory setting: 0.5 ♦ Adjustable Calibrate amplitude.

Specifications

| Model name | SS-12 | SS-23 | | |
|--------------------------------------|--|-------------|--|--|
| Exterior dimensions | 55(W)×205(D)×143(H) | | | |
| Volume (including the rail) | Appro | x. 2.4kgf | | |
| Power | AC100V ~ 240V DC15V 1A AC adapter | | | |
| Drive motor | DC brush motor | | | |
| Overload protection/recovery circuit | 0 0 | | | |
| Supported screw diameter | M1.0 ~ M2.0 | M2.3 ~ M3.0 | | |
| Supported screw under-head length | Up to 16 mm in length | | | |
| Screw capacity | Approx. 40cc | | | |
| Accessories and bundled items | Instruction manual, AC adapter, hex wrench adjusting screwdriver, earth wire | | | |

SS-23

55mm

Slim design that allows them to be installed next to each other.

In just half the width of the NJ/NS Series, you can fit two units for the space of a single NSB.

Supports low profile screws

Adjust sensor to support up to 0.25mm screw heads. (factory setting: 0.5mm)

Adjustable screw conveyor speed

Calibrate amplitude and frequency to achieve the ideal feed speed.

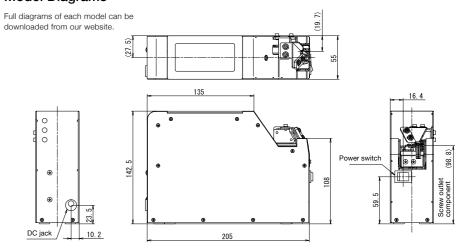
Space-saving for cell works and multiple screw-tightening work



Product type

| Supported screw | SS Series | | | | |
|------------------|---------------------|--------------------|--|--|--|
| diameter (mm) | Main component type | Swap rail set type | | | |
| 1.0 | SS-1210 | WR10 | | | |
| 1.2 | SS-1212 | WR12 | | | |
| 1.4 | SS-1214 | WR14 | | | |
| 1.7 | SS-1217 | WR17 | | | |
| 2.0 | SS-1220 | WR20 | | | |
| 2.3 | SS-2323 | WR23 | | | |
| 2.6 | SS-2326 | WR26 | | | |
| 3.0 | SS-2330 | WR30 | | | |
| | | | | | |

Model Diagrams



^{*}Please inquire prior to placing an order.

SSI-M / SSI-R Series Slim Screw Feeder

Compact size supports a wide range of assembly workflows and fits anywhere

Supported screw diameter
M1.0 ~ M3.0

Supported screw underhead length Longest: 16mm

Capacity
About

Non-ferrous materials: supported

40cc supple

. or detaile, please refer to each products open

Manual SSI-12M SSI-23M Robotic SSI-12R SSI-23R



Space-saving slim design

Compact, 65mm-wide design saves space.

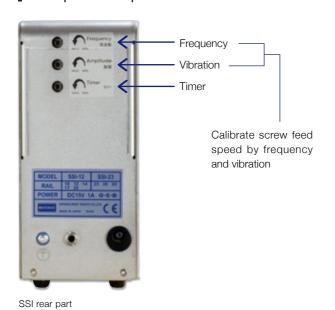
Stable rail movement without clog

Horizontal rail system prevents screws from clogging or overlapping, achieving stable feed.

Integrated output designed for use with general counters

Send take out signal from output jack to connect a general-purpose counter.

Rear part description



Escaper

- \langle Rotating escaper allows for high-speed screw supply \rangle

Accurately separates screws and supplies them at high speed.

- < Supports low profile screws >

By default, supports up to 0.35mm (or 0.2mm by special order) low profile screws.

- Separates screws one at a time, ensuring they do not clog at the take out outlet.



Rotating escaper

Manual Type





SSI-12M SSI-23M



SSI-12R SSI-23R

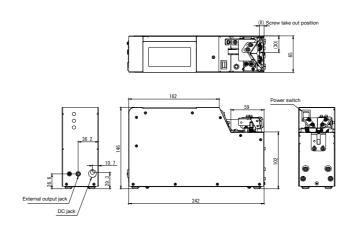
Product type

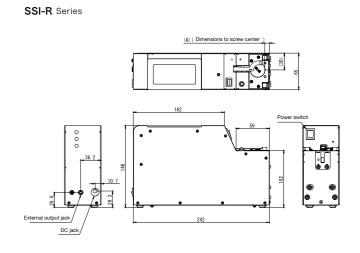
| Supported screw | Main comp | onent type | Swap rail set type | | |
|------------------|-----------------|-----------------|--------------------|-----------------|--|
| diameter (mm) | SSI-M Series | SSI-R Series | SSI-M Series | SSI-R Series | |
| 1.0 | SSI-12M10 | SSI-12R10 | SIM10SET | SIR10SET | |
| 1.2 | SSI-12M12 | SSI-12R12 | SIM12SET | SIR12SET | |
| 1.4 | SSI-12M14 | SSI-12R14 | SIM14SET | SIR14SET | |
| 1.7 | SSI-12M17 | SSI-12R17 | SIM17SET | SIR17SET | |
| 2.0 | SSI-12M20 | SSI-12R20 | SIM20SET | SIR20SET | |
| 2.3 | SSI-23M23 | SSI-23R23 | SIM23SET | SIR23SET | |
| 2.6 | SSI-23M26 | SSI-23R26 | SIM26SET | SIR26SET | |
| 3.0 | SSI-23M30 | SSI-23R30 | SIM30SET | SIR30SET | |

Model Diagrams

Full diagrams of each model can be downloaded from our website.

SSI-M Series





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Specifications

| Model name | SSI-12M | SSI-23M | SSI-12R SSI- | | | |
|--------------------------------------|---|------------------|--------------------------------|-------------|--|--|
| Exterior dimensions | 65(W)×242(D)×146(H) | | | | | |
| Volume (including the rail) | Approx. 3.3kgf Approx. 3.2kgf | | | | | |
| Power | AC100V ~ 240V DC15V 1A AC adapter | | | | | |
| Drive motor | | DC brush motor · | DC brush motor · Stepper motor | | | |
| Overload protection/recovery circuit | 0 | 0 | 0 | 0 | | |
| External outlet terminal | 0 | 0 | 0 | 0 | | |
| Escaper S-shape controlling function | 0 | 0 | 0 0 | | | |
| Yield time | | Approx. | 0.9sec | | | |
| Supported screw diameter | M1.0 ~ M2.0 | M2.3 ~ M3.0 | M1.0 ~ M2.0 | M2.3 ~ M3.0 | | |
| Supported screw under-head length | Up to 16 mm in length | | | | | |
| Screw capacity | Approx. 40cc | | | | | |
| Accessories and bundled items | Instruction manual, AC adapter, hex wrench, adjusting screwdriver, earth wire | | | | | |

15 \parallel

FM Series

Fixed Quantity Count / External Configuration Type Screw Feeder

Accurately feeds the set number of screws

Supported screw under-head length Capacity Non-ferrous materials:

M3.0 ~ M6.0 Supported screw under-head length About supported supported

*For details, please refer to each product's specifications section.

Fixed-quantity take out FM-36 FME-36 (External Configuration



Accurately feeds the number of screws input to counter

Set between 1 and 99. Accurately counts and expels the number you set.

• Stable rail movement without clog

Horizontal rail system prevents screws from clogging or overlapping, achieving stable feed.

• Flexibly supports line changes

Supports screws of varying diameters. Easy installation: simply set into place, and the portable size lets you adapt to line or workpiece changes.

Long-running operation when combined with screw hopper

FM unit supports 150cc; add screw hopper for additional 400-1600cc stock.

Counter

- Set of 0-99
- Intervals: 0-9999
- Exterior take out signal
- Power outage memory protection feature



Fixed quantity take out with nut support

By special order, we can consider the fixed quantity nut take out model. Please do not hesitate to contact us.



Connect to unit for variable take out quantity (FME-36)

Change the fixed screw feed quantity using a PLC of a variety of manufacturers. *The PLC interface (NEX-PLC) is exclusively for use with the FME-36.



Fixed-quantity take out



Fixed-quantity take out with PLC support



Product type

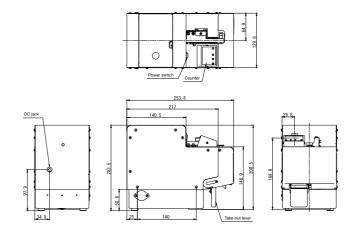
| Supported screw | Main comp | onent type | Swap rail set type |
|------------------|--------------|---------------|------------------------------------|
| diameter (mm) | FM Series | FME Series | FM/FME Common across the series |
| 3.0 | FM-3630 | FME-3630 | FR30SET |
| 3.5 | FM-3635 | FME-3635 | FR35SET |
| 4.0 | FM-3640 | FME-3640 | FR40SET |
| 5.0 | FM-3650 | FME-3650 | FR50SET |
| 6.0 | FM-3660 | FME-3660 | FR60SET |

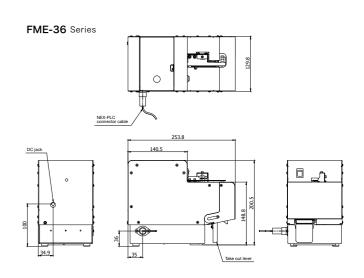
NEX-PLC (Communication cable) Communication pick Counter Cou

Model Diagrams

Full diagrams of each model can be downloaded from our website.

FM-36 Series





Specifications

| | | 71.77.00 | | | | |
|--|---|-------------------------------------|--|--|--|--|
| Model name | FM-36 | FME-36 | | | | |
| Main component exterior dimensions | 130(W)×254(D)×201(H) | | | | | |
| Main component volume (including the rail) | Approx | x. 6.0kgf | | | | |
| Main component power supply | AC100V ~ 240V D | C15V 1A AC adapter | | | | |
| Drive motor | DC bru | sh motor | | | | |
| Overload protection/recovery circuit | 0 | | | | | |
| External signal line | 0 | | | | | |
| Brush overload protection mechanism | 0 | | | | | |
| Number configuration | 99 maximum | 127 maximum | | | | |
| Supported screw diameter | M3.0 | ~ M6.0 | | | | |
| Supported screw under-head length | Up to 25 r | nm in length | | | | |
| Screw capacity | Approx. 150cc | | | | | |
| Accessories and bundled items | Instruction manual, AC adapter, hex wrench, adjusting screwdriver, earth wire | | | | | |
| Extension box exterior dimensions | - 155(W)×113(D)×44(H) | | | | | |
| Extension box power supply | - | AC100V ~ 240V DC24V 1.9A AC adapter | | | | |

^{*}Note that some screw sizes may not support take out of 99 units.

LS / LV / LF Series

Large Longneck Screw Feeder

Supports screws and bolts with a diameter of up to M8.0 and an under-head length of 50mm. Ideal for feeding screws and bolts for automotive assembly, construction, and renovation applications.



Capacity About 1000/

For iron screws

*For details, please refer to each product's specifications section

LS25-HM LS-50HM Manual Robotic LS25-HR LS-50HR Fixed-quantity take out LV25 LV50 LF50



Large capacity

High-capacity stock: between 1000-1300cc

• We are equipped to support a range of needs

Comes with six patterns that you can select based on the type of workpiece and intended use. (Please refer to the suggested take out patterns)

Rivet supported

Fixed-quantity alignment of rivet is supported. As there is no need for reorientation of rivet in hand, it greatly improves work efficiency.

Supports screws and bolts of 3.0mm-8.0mm diameters

Achieve a stable, horizontal feed even for large workpieces. Configure up to 999 pieces. No need to check screw quantity each time.





Suggested take out patterns

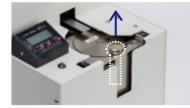


LS25-HM / LS50-HM

Fixed quantity



LV25-H/ LV50-H



LS25-HR LS-50HR

Feed fixed quantity to box



LV25-B/ LV50-B

Lever take out



LV25-S LV50-S

Feed fixed quantity to rail



LF50



With a Counter









LS-HR





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LS25-HM LS-50HM

LS25-HR LS-50HR

LV25-S LV50-S

LV25-B LV50-B

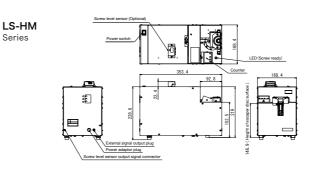
LV25-H LV50-H

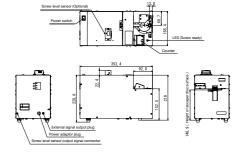
Product type

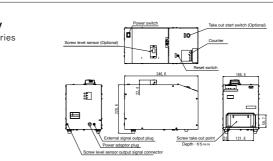
| | Main component type | | | | | |
|--------------------|--|--|--|--|--|--|
| Supported screw | I 2-HM 2 | | Series LS-HR Series | | | eries |
| diameter (mm) | Up to under- head length of 25mm | Up to under- head length of 50mm | Up to under- head length of 25mm | Up to under- head length of 50mm | Up to under- head length of 25mm | Up to under- head length of 50mm |
| 3.0 | LS25-HM30 | LS50-HM30 | LS25-HR30 | LS50-HR30 | LV25-30 | LV50-30 |
| 3.5 | LS25-HM35 | LS50-HM35 | LS25-HR35 | LS50-HR35 | LV25-35 | LV50-35 |
| 4.0 | LS25-HM40 | LS50-HM40 | LS25-HR40 | LS50-HR40 | LV25-40 | LV50-40 |
| 5.0 | LS25-HM50 | LS50-HM50 | LS25-HR50 | LS50-HR50 | LV25-50 | LV50-50 |
| 6.0 | LS25-HM60 | LS50-HM60 | LS25-HR60 | LS50-HR60 | LV25-60 | LV50-60 |
| 8.0 | LS25-HM80 | LS50-HM80 | LS25-HR80 | LS50-HR80 | LV25-80 | LV50-80 |

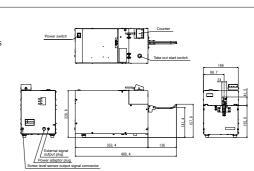
| Supported screw | Main component type LF Series |
|------------------|----------------------------------|
| diameter (mm) | Up to under-head length of 50mm |
| 2.0 | LF50-20 |
| 2.2 | LF50-22 |
| 2.6 | LF50-26 |

Model Diagrams Full diagrams of each model can be









Specifications

| Model name | LS25-HM | LS50-HM | LS25-HR | LS50-HR | LV-25 | LV-50 | LF-50 |
|--------------------------------------|---|-------------------------------------|-----------------------|-----------------------|-----------------------|--|--|
| Exterior dimensions | 169(W)×354(D)×229(H) | | | 169(W)×347(D)×229(H) | | 169(W)×354(D)×229(H) Front rail protruding part : 136mm | |
| Volume (including the rail) | | | | Appro | x. 15kgf | | |
| Power | | | P | AC100V ~ 240V D | C15V 1A AC adap | ter | |
| Drive motor | | DC brushless motor · DC brush motor | | | | | |
| Overload protection/recovery circuit | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| External outlet terminal | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| Safety function | | | Stopping or | peration when the | cover of stock cha | amber is open | |
| Supported screw diameter | M3.0 ^ | ~ M8.0 | M3.0 ^ | ~ M8.0 | M3.0 ~ | ~ M8.0 | ϕ 2 \sim ϕ 2.6 (with record) |
| Supported screw under-head length | Up to 25 mm in length | Up to 50 mm in length | Up to 25 mm in length | Up to 50 mm in length | Up to 25 mm in length | Up to 50 mm in length | Up to 25 mm in length |
| Screw capacity | Approx. 1300cc | Approx. 1000cc | Approx. 1300cc | Approx. 1000cc | Approx. 1300cc | Approx. 1000cc | Approx. 1000cc |
| Accessories and bundled items | Instruction manual, AC adapter, hex wrench, adjusting screwdriver, earth wire | | | | | | |

^{*}Please inquire prior to placing an order. You are required to check the work bit you are using.

BS Series

Pneumatic Screw Feeder

Pneumatically feeds screws to their destination in an instant



BS-D Manual

Robotic BS(S) BS(L) BS-P BS-R

Fixed-quantity take out BS-C

*BS-P irrespective of material / Other models only for iron screw



• Use air pressure to convey screws to distant locations

Brings screws right to you using air pressure, dramatically improving work efficiency.

*The default hose is 2.5 meters long, and it requires air tubing to be installed.

Space-saving and high-capacity in one model

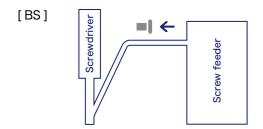
Separating the screw feed from take out points allows for a space-saving design.

• Four types based on different needs

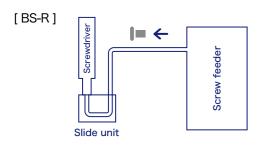
BS (for manual and robotic): pneumatically feeds screw in response to an external signal

BS-R (robotic take out) : sliding unit conveys screws to screwdriver pneumatically, greatly cutting down on yield time.

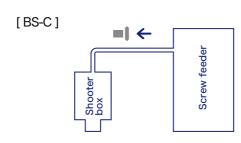
BS-C (fixed quantity bulk take out): takes out the quantity set with the counter and allows for removal by simply pulling the lever. BS-D (fixed quantity single take out) : takes out the number of screws and bolts you set one at a time next to your hand.



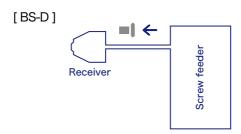
- Screws are pneumatically fed by request through an external signal.
- Screws are fed to the screwdriver's Y pipe with the screw side at the front.
- It is compatible with the screwdriver of screw-tightening robots and manual screw-tightening screwdrivers.



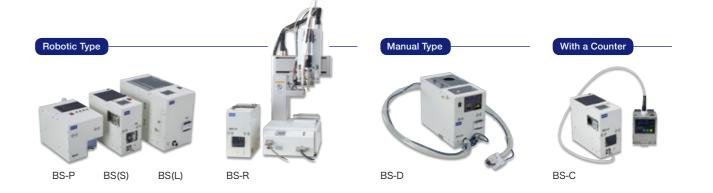
- Screws are pneumatically fed by request through an
- By placing the screw-feeding part of the slide unit near the screwdriver, it can shorten the time it takes to feed screws to
- Screws are fed with the screw-head side at the front.
- It is compatible with screw-tightening robots.



- Screws of fixed quantity are taken out in bulk.
- The screw feeder can be placed outside the work space, saving more space for work.
- With fixed quantity take out, it can contribute to preventing screw tightening being forgotten.



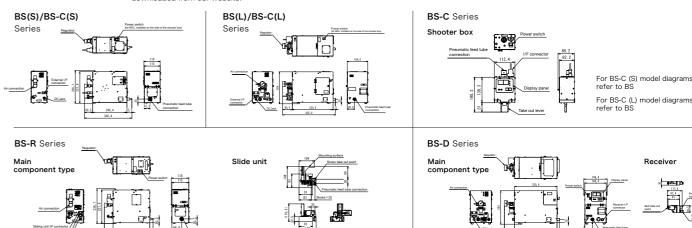
- Fixed quantity screws are taken out one at a time.
- The screw feeder can be placed outside the work space, saving more space for work.
- It feeds the screw next to the hand doing the screwtiahtenina work.
- With fixed quantity take out, it can contribute to preventing screw tightening being forgotten.



Product type

| Supported screw | Main component type | | | | | | | | | | |
|------------------|--|--------|-------------|-------------|--|---|--|--|--|--|--|
| | BS S | Series | BS-R Series | BS-D Series | BS-C Series | | | | | | |
| diameter (mm) | Scooping chamber capacity: approx. 280cc Scooping chamber capacity: approx. 1300cc | | - | - | Scooping chamber capacity: approx. 280cc | Scooping chamber capacity: approx. 1300cc | | | | | |
| 2.0 | BS-S20 | BS-L20 | BS-R20 | - | BS-CS20 | BS-CL20 | | | | | |
| 2.3 | BS-S23 | BS-L23 | BS-R23 | - | BS-CS23 | BS-CL23 | | | | | |
| 2.6 | BS-S26 | BS-L26 | BS-R26 | - | BS-CS26 | BS-CL26 | | | | | |
| 3.0 | BS-S30 | BS-L30 | BS-R30 | BS-D30 | BS-CS30 | BS-CL30 | | | | | |
| 3.5 | BS-S35 | BS-L35 | BS-R35 | BS-D35 | BS-CS35 | BS-CL35 | | | | | |
| 4.0 | BS-S40 | BS-L40 | BS-R40 | BS-D40 | BS-CS40 | BS-CL40 | | | | | |
| 5.0 | BS-S50 | BS-L50 | BS-R50 | BS-D50 | BS-CS50 | BS-CL50 | | | | | |
| 6.0 | BS-S60 | BS-L60 | - | BS-D60 | BS-CS60 | BS-CL60 | | | | | |

Model Diagrams Full diagrams of each model can be



Specifications

| Model name | BS-S | BS-L | BS-CS | BS-CL | BS-D | BS-P | BS-R |
|---|--|--------------------------|------------------------------|--------------------------|--------------------------|--------------------------|--------------------------|
| Exterior dimensions | 118(W)×310(D)× 237(H) | 169(W)×436(D)× 270(H) | 118(W)×310(D)× 237(H) | 169(W)×436(D)× 270(H) | 169(W)×436(D)× 270(H) | 175(W)×304(D)× 186(H) | 118(W)×310(D)× 237(H) |
| Volume (including the rail) | Approx. 4kgf | Approx. 10kgf | Approx. 5kgf | Approx. 12kgf | Approx. 12kgf | Approx. 4kgf | Approx. 4.6kgf |
| Power | Power AC100V ~ 240V DC15V 1A AC adapter | | | | | | |
| Air | | | | 0.5MPa MAX 400L/mir | 1 | | |
| Drive motor | | | | DC brushless motor | | | |
| Pneumatic screw feeding direction | ic screw feeding direction | | | | | | ■← |
| Overload protection/recovery circuit | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| External interface | O (D-SUB 9pin) | O (D-SUB 9pin) | - | - | - | O (D-SUB 9pin) | O (D-SUB 9pin) |
| Yield time | | M6X25, | /3M Approx. 2 seconds | by tube | | Approx. 1.2sec | Approx. 1.5sec |
| Supported screw diameter | | M2.0 ^ | ~ M6.0 | | M3.0 ~ M6.0 | M1.0 ~ M3.0 | M2.0 ~ M5.0 |
| Supported screw under-head length | | | | | | | Up to 14 mm in length |
| Supported total length of screw | Length / head diameter = 1.3 or more | | | | | | |
| Screw capacity | ew capacity Approx. 280cc Approx. 1300cc App | | Approx. 280cc Approx. 1300cc | | Approx. 1300cc | Approx. 80cc | Approx. 280cc |
| Accessories and bundled items Instruction manual, AC adapter, hex wrench, adjusting screwdriver, earth wire, Pneumatic feed tube (2.5M) | | | | | | | |
| | | 1 | | | 1 | | |
| | | | Shoot | er box | Receiver | | Slide unit |

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Form: 116(W)× Form: 113(W)×82(D)×140(H) Form: 30(W)×52(D) Accompanying unit Capacity: Approx. 20 for M6X25 144(D)×(120H)

^{*}Please inquire prior to placing an order.

Enables Long-running Screw Feeding

Screw Hopper

A sensor detects a screw stock to automatically feed the optimal amount of screws. Use this to make operation management easier.



Supported screw length (total)

Longest:
18 / 25 mm

Capacity
About
400 ~

For iron screws

Non-ferrous materials: supported

*For details, please refer to each product's specifications section.





SR-80 / NJ-80 Rear-attaching Impeller Style Model

- Easy installation—simply line up next to the screw feeder. It will not take up space on the upper surface.
- Super compact model fits anywhere yet has room for a screw stock of 800cc.
- Use the timer to set the impeller operation time.

Product type

| SR-80 model Model number | Supported screw feeder |
|-----------------------------|-------------------------------------|
| SR-80 | NSB / NSR / NSBI / NSRI / NSRI-B |

| NJ-80 model | Supported |
|--------------|----------------|
| Model number | screw feeder |
| NJ-80 | NJ /NJR |
| NILOOF | EM 26 / EME 26 |

Stock capacity based on the diameter and length of the screw for 800cc: M2.3x5, approx. 20,000; M3.0x6, approx. 5,600





RHP-160 Side and Rear Attaching High-Capacity Impeller Style Model

- Easy installation—simply line up next to the screw feeder.
- Supports a screw stock of approximately 1600cc.
- Use the timer to set the impeller operation time.

Product type

| RHP-160 model | Comparted agrees fooder | | | | |
|---------------|---------------------------|--|--|--|--|
| Model number | Supported screw feeder | | | | |
| RHP-160J | NJ / NJR | | | | |
| RHP-160F | FM-36 / FME-36 | | | | |
| RHP-160M | OM-26M / OM-26R / OM-26RB | | | | |





T-510 Conveyor Style, Surface Mounting Model

- Easy installation—simply align on top of the screw feeder.
- Does not take up floor space; allows you to add more stock vertically
- Use the timer to set conveyor belt operation time.

Product type

| T-510 model | Supported screw feeder | | | |
|--------------|----------------------------------|--|--|--|
| Model number | Supported screw reeder | | | |
| T-510S | NSB / NSR / NSBI / NSRI / NSRI-B | | | |
| T-510J | NJ / NJR | | | |
| T-510F | FM-36 / FME-36 | | | |

Stock capacity based on the diameter and length of the screw for 400cc: M2.3 x5, approx. 10,000; M3.0 x6, approx. 2,800



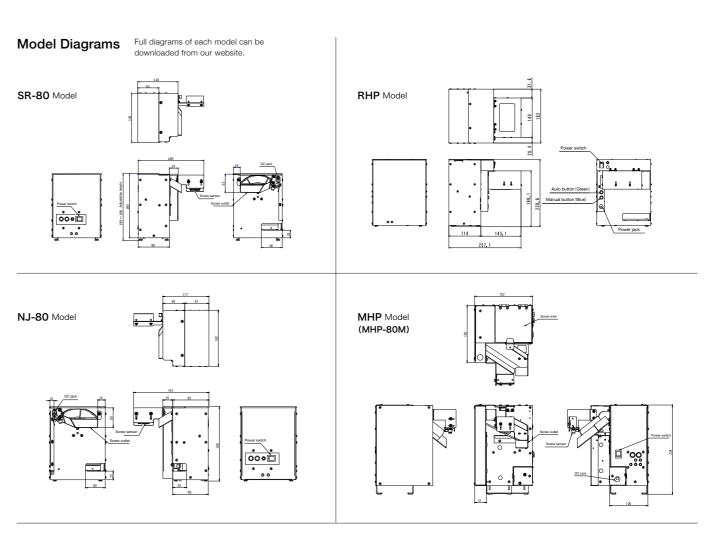


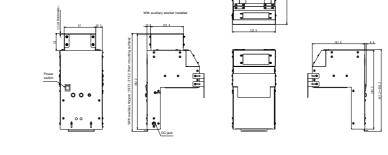
MHP-80 Magnetic Style, Rear Attaching Model

- Easy installation—simply line up next to the screw feeder. Even supports long screws.
- Magnets are used to feed and convey screws.
- Use the timer to set the magnet operation time.

Product type

| MHP-80 mo | del | Supported screw feeder | | | |
|------------|-----|----------------------------------|--|--|--|
| Model numb | per | Supported Screw reeder | | | |
| MHP-809 | 6 | NSB / NSR / NSBI / NSRI / NSRI-B | | | |
| MHP-80J | ı | NJ / NJR | | | |
| MHP-80F | : | FM-36 / FME-36 | | | |
| MHP-80N | 4 | OM-26M / OM-26R / OM-26RB | | | |





Specifications

T510 Model

| Model name | NJ-80 | SR-80 | T-510 | RHP-160 | MHP-80 | |
|--|---|------------------------------|--|--|--|--|
| Exterior dimensions | 142(W)×191(D)× 188(H) | 142(W)×191(D)×189 ~198(H) | 130(W)×171 (D)×245(H) With auxiliary stocker installed 295(H) | 192(W)×237(D)×240(H) | 156(W)×150(D)×212(H) | |
| Volume (including the rail) | Approx | . 2.9kgf | Approx. 3.1kgf | Approx. 5.5kgf | Approx. 2.9kgf | |
| Power | A | C100V DC12V 0.5A AC | adapter | AC100V ~ 240V DC | C15V 1A AC adapter | |
| Drive motor | | | DC brush motor | | | |
| External signal line (remaining quantity sensor) | - | (| | - | (Optional) | |
| Safety function | - | - | - | Stopping operation when the cover of stock chamber is open | - | |
| Supported screw materials | - | - | - | - | Iron only | |
| Supported screw diameter | M2.0 - | ~ M6.0 | M1.0 ~ M6.0 | M2.0 ~ M6.0 | M2.0 ~ M6.0 | |
| Supported total length of screw | Up to 18 m | m in length | Up to 25 mm in length | | | |
| Screw capacity | Approx. 800cc | | Main component : Approx. 400cc auxiliary stocker : Approx. 400cc | Approx. 1600cc | Approx. 800cc | |
| Accessories and bundled items | Instruction manual, AC adapter, Screw splash-proof cover / mounting plate, attaching screws (only for T-510F) | | Instruction manual, auxiliary stocker, AC adapter, hex wrench, Screw (nominal length 2.6 x 5), External signal line / mounting plate, attaching screws (only for T-510F) | Instruction manual, AC adapter, hex wrench / mounting plate, attaching screws (only for RHP-160F) | Instruction manual, AC adapter, Screw splash-proof cover, adjusting screwdriver / mounting plate, attaching screw (only for MHP-80F) | |

FAQ

| Q | Can I increase screw capacity for the screw feeder? | You can add a screw hopper to add capacity of 400-1600cc. |
|---|---|--|
| Q | Self-tapping screws are not working as intended. Why? | One possible cause is that M3.5 tolerance screws are intermingled with M3.0 tapping screws. If handling workpieces with large differences in screw tolerance, select a product based on the maximum screw and bolt diameter. |
| Q | I want to use a hexagon socket head cap bolt. | If you are considering a hexagon socket head cap bolt, please inquire at our dealer before placing an order. |
| Q | Can I have model diagrams? | They can be downloaded from our website. |
| Q | Do you support special screw and bolt shapes? | If you are considering a device for a specialized screw or bolt, please print out the Special Order Form from our website, complete it, and submit it to one of our dealers. |
| Q | Can I have extra parts for maintenance? | To purchase extra parts, please contact the dealer where you purchased the product. |
| Q | How can I fix a feeder for a robotic device? | This is described in the product manual available on our website. |
| Q | I want to know more about options. | Please refer to our website. |

Signals obtained from signal line

- Manual models: Signal of the screw take out can be obtained.
- Robotic models: Signal of whether there is a screw in the screw take out point can be obtained.
- Fixed quantity take out models : Signal of feed completion for set number of screws can be obtained.

For customers seeking repairs

Print out a repair request form from our website, complete it, and submit it to the dealer where you purchased the product. Include the repair request form with your item to be repaired. If you do not have a printer, please include the details indicated on the right on a piece of paper.

Website: www.ohtake-root.co.jp

- Product name
- Serial number (on reverse)
- Company name, address, contact person name and department, telephone number, fax number
- Problem (in detail)
- Context in which it is used (type of screws, etc.)

Automatic screw feeder AC adapter plug formats

| Model | DC voltage | Adapter model | AC cord types | (Representative) countries supported | Selection method | Adapter plug shape |
|--------|-------------------------|------------------|---|--|---|---|
| Screw | Screw hopper DC12V - | | AD- 1200 500DJ 100V Japan Flat 2-pin with holes | | PSE (Japan) certified power adapter (100V AC) | |
| hopper | | | 230 V adapter | EU countries other | Round 2-pin | CE (EU) certified power adapter (230V AC) |

*For 12V DC, adapter and AC cord are one unit. Customers are required to make other preparations themselves.

| Model | DC voltage | Adapter model | AC cord types | AC cord format | (Representative) countries supported | Selection method | Adapter plug shape | Power cord |
|------------------------------------|---------------|------------------|------------------|----------------------------|---|--|---------------------------------|---------------------------------|
| All models other than screw hopper | | U I 315 -15 | PSE cord | K427B1 VK183 BB-P-00 | Japan Mexico Brazil other | Flat 2-pin with holes | | PSE (Japan) certified (100V AC) |
| | DC15V | U I 315 -15 | CCC cord | K207D1 H4193 BB-3C | Thailand certified cords | certified cords for each country supported | CCC (China) certified (220V AC) | |
| | DCISV | U I 315 -15 | KC cord | K427B1 VK183 BB-P-00 | Korea | Round 2-pin | | KC (Korea) certified (220V AC) |
| | | U I 315 -15 | CE cord | K13071 H4183 BB-M | EU countries Argentina Indonesia India Vietnam other | Round 2-pin | | CE (EU) certified (250V AC) |

^{*}For 15V DC, adapter and AC are separate.

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Caution

- The specifications and performance figures of the products described in this catalog are based on our company's design calculations, in-house testing, individual performance testing, product usage results, and official standards/specifications. These are provided for reference purposes only for model selection under normal circumstances.
- The items listed in this catalog may be amended, have their designs changed, or be revised without notice.
- If you are considering using our products under special circumstances, please make sure to discuss technical issues with us beforehand, or conduct a test and evaluation to check the performance on your own responsibility. If damage or injury is incurred without following this process, OHTAKE-ROOT KOGYO cannot be held responsible.
- For safe usage of our products, please make sure to read the instruction manual before using them.